



SPECTRUM INDUSTRIES

CLEANING, GRADING AND SORTING SOLUTIONS

Administrative Office: C-14, 15 & 16, Yeyyadi Industrial Estate, Mangaluru – 575 008, Karnataka, India
Tel: +91 824 2221018, Telefax: +91 824 2214395, Email: sales@spectrumindustries.org, www.spectrumindustries.org

Unit 2: Plot No.143 H, Industrial Area, Baikampady, Mangaluru – 575 011, Karnataka, India, Tel: +91 824 2409621



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WORLD
CLASS
PROCESSING
MACHINERY
FOR THE
RICE
GRAIN &
NUTS
INDUSTRY



ADVANCED SORTING EQUIPMENT

FOR THE FOOD PROCESSING INDUSTRY

Our product portfolio includes standalone machines such as Pre-Cleaners, De-stoners, Gravity Separators, Graders and Electronic Colour Sorting Machinery, as well as complete turnkey solutions for processing a wide variety of seeds, nuts and all type of food grains and cereals, ranging in capacities from 1 to 10 tons per hour.

With over two decades of Manufacturing experience in Colour Sorting and with over 1,400 installations, our Monochromatic as well as Trichromatic Full Colour, RGB CCD camera based colour sorting machines of the Chute feed type as well as the Belt feed type are incorporated with cutting edge technology making them the best available sorters in world today.



SPECTRUM
INDUSTRIES

is an Internationally recognized manufacturer of

CLEANING, GRADING &

COLOUR SORTING

MACHINERY

for the Food Processing Industry,

with complete commitment towards

providing the best of services, value and

quality to our customers.



**THE HEAVY
DUTY SPECIFIC
CLEANING
MACHINE**

VIBRO CLEANER

Spectrum Vibro-Cleaners are used for removing large impurities such as stick, buck and leaves as well as small impurities such as fine dirt and sand from good product in seed and grain cleaning and processing plants for cleaning of all kinds of crops such as grain, seeds, corn, wheat, rye, soybeans, oats, millet and paddy etc.



They are provided with two vibrating screens, the top screen removes oversize material while the bottom screen eliminates fine dirt and sand. The vibration of the deck containing the screens is provided by means of unbalanced vibratory motors mounted in the centre of the machine. The vibrating deck is mounted on four flexible multi-element springs, thus ensuring that there is minimum or negligible transfer of vibration from the vibrating deck to the machine structure.

The deck inclination, stroke and angle of throw are adjustable for optimum performance. Automatic Screen cleaning is provided by means of the Rubber ball tray system that ensures consistent and effective cleaning of the screens. The Screens are easily removable and the machine is provided with a swing down type door for easy access and change or cleaning of screens.

The machine has a highly efficient Aspiration System that includes Hopper aspiration for pre-screening aspiration as well as outlet aspiration for post screening aspiration. The Aspiration system which is easily adjustable provides an Air Wash of the product in order to rid it of dust, loose husk and fibers.

TECHNICAL FEATURES

- Deck inclination, stroke and angle of throw are easily adjustable.
- Flexible multi-element springs ensure minimum or negligible main structure vibration.
- Automatic Screen cleaning by means of Rubber ball tray system.
- Trouble free performance due to the use of unbalanced vibratory motors.
- Minimum maintenance with no lubrication required.
- Easy access to screens for cleaning and changing.

DESCRIPTION	VC-90	VC-125	VC-180	VC-240	VC-300
Power Required in HP	3.5	4.5	5	6	8
Capacity per hour in Tons	1-1.5	3-4	5-6	7-8	9-10
Nett Weight in Kgs.	400	600	800	1000	1200
Gross Weight in Kgs.	495	730	975	1240	1420
Shipping Volume in Cu.Mtrs.	2.5	3.5	4.5	6.75	8.75

Note: Capacities are only indicative and have been specified for Wheat only and therefore may vary for different commodities.

In view of improvements in design, specifications are subject to change without prior notice.



**THE HEAVY
DUTY
GRADING
MACHINE**

VIBRO GRADER

Spectrum Vibro Grader can be used for grading seeds and grains by virtue of their size. The inclination of the screens, stroke and the angle of throw are adjustable, resulting in perfect and uniform classification. It can be used for a wide variety of applications such as for coffee, peanuts, corn, fried gram, beans, peas etc.



Large screens are provided with maximum number of holes to obtain high outputs. Vibration of the screens is provided by means of vibrators mounted in the centre of the machine. The vibrating deck is mounted on four rubber springs, thus ensuring that the vibrations of the machine frame are reduced to a minimum.

The screens can easily be changed by swinging down the inlet door and sliding them out.

The screen cleaning is automatic by means of rubber balls thus ensuring that maximum holes are available at any time for proper grading. A wide variety of round holes and slotted screens of any size are available as per requirement. A sighting glass is provided to enable continuous observation of the functioning at the machine. Outlet spouts are provided with individual partitions and optional bagging arrangement.

TECHNICAL FEATURES

- Easy and quick change of sieves possible.
- Automatic cleaning of screens by means of rubber balls.
- Drive by means of vibrators mounted in the centre of the machine.
- Adjustable screen inclination is provided.
- The angle of throw and strokes are also adjustable.

DESCRIPTION	VG-90S	VG-125S	VG-180S	VG-240S	VG-300S
Power Required in HP	1.5	1.5	2	3	3
Capacity per hour in Tons	0.75-1	1.25-1.5	2-2.5	3-3.5	4-5
Nett Weight in Kgs.	440	640	840	1030	1280
Gross Weight in Kgs.	535	770	1010	1250	1500
Shipping Volume in Cu.Mtrs.	2.5	3.5	4.5	6.25	8.5

Note: Capacities are only indicative and have been specified for Wheat only and therefore may vary for different commodities.

In view of improvements in design, specifications are subject to change without prior notice.



HIGH
EFFICIENCY
VACCUUM TYPE
DE-STONING
MACHINE

DE-STONER VACCUUM TYPE

Spectrum Vacuum De-stoners are used for separating heavier impurities such as stones, glass, metal etc., from food grains and seeds such as wheat, corn, peas, paddy, sesame, coffee, peanuts etc. as well as any other dry granular material.



Note: Capacities are only indicative and have been specified for Wheat only and therefore may vary for different commodities.

In view of improvements in design, Specifications are subject to change without prior notice.

The principle used is the stratification of the product into heavier and lighter fractions by forcing air through the bed of material. This is achieved by means of a Suction fan connected to the machine or by connecting the machine to a Central Aspiration System.

The Vibration of the deck is achieved by means of unbalanced vibratory motors mounted below the product discharge end of the machine. The Vibrating deck pushes the heavier material in contact with the deck upwards towards the stone discharge spout. The lighter good material flows down the inclined, vibrating deck and exists through the clean product spout.

The inclination of the vibrating deck and the stroke of eccentric motion can be finely adjusted to achieve the optimum degree of separation. The de-stoning efficiency is extremely high with consistent and trouble free performance.

A wide variety of deck screens are available to suit specific needs. All adjustments can be made with ease and minimum of operator training.

TECHNICAL FEATURES

- Dust free operation due to vaccummised system.
- No maintenance due to the use of unbalanced vibratory motors.
- Deck inclination and stroke can be finely adjusted.
- Easy control of air flow and feed rate.
- Windows provided for on-line product viewing

DESCRIPTION	VS-50	VS-75	VS-100	VS-150
Power Required in HP	0.66	1	1	1.5
Capacity per hour in Tons	0.175-1	1.5-2	3-4	5-7
Nett Weight in Tonnes	250	300	350	450
Gross Weight in Kgs.	350	425	500	625
Shipping Volume in Cu.Mtrs.	1.5	2.25	3	4.25



HEAVY DUTY
PRESSURE
TYPE
DE-STONING
MACHINE

DE-STONER PRESSURE TYPE

Spectrum Pressure De-stoners are used for separating heavier impurities such as stones, glass, metal etc., from food grains and seeds such as Lentils, Legumes, Coffee, Peanuts etc. and other dry granular material.



Note: Capacities are only indicative and have been specified for Wheat only and therefore may vary for different commodities.

In view of improvements in design, Specifications are subject to change without prior notice.

The principle used is the stratification of the product into heavier and lighter fractions by forcing air through the bed of material. This is achieved by means of pressure fans located in the body of the machine, below the vibrating deck. The vibrating deck pushes the heavier material in contact with the deck upwards towards the stone discharge spout. The lighter material flows down the inclined, vibrating deck and exists through the clean product spout.

The inclination of the vibrating deck, speed of eccentric motion, feed rate and the air flow can be individually adjusted to achieve the optimum degree of separation. A wide variety of deck screens are available to suit specific applications.

All adjustments can be made with ease and minimum of operator training.

TECHNICAL FEATURES

- Can be connected to a Central Aspiration System.
- Provided with clean product and stone discharge spouts.
- Hood with windows provided for on-line product viewing.
- Deck inclination and stroke can be finely adjusted.
- Easy control of air flow and feed rate.

DESCRIPTION	DS-120	DS-120H	DS-180	DS-180H	DS-210	DS-210H
Power Required in HP	5.75	5.75	6	6	6	6
Capacity per hour in Tons	3-4	3-4	5-7	5-7	8-10	8-10
Nett Weight in Kgs.	715	775	900	1080	1080	1200
Gross Weight in Kgs.	850	950	1100	1270	1270	1420
Shipping Volume in Cu.Mtrs.	3.5	4.75	5	5.75	5.75	7.25



HEAVY DUTY
SPECIFIC
GRAVITY
SEPERATOR

GRAVITY SEPARATOR

Spectrum Gravity Separators are used to separate products of the same size but with difference in specific weight. They can be used effectively to remove partially eaten, immature and broken seeds to ensure maximum quality of the final product. They may be used to separate and standardize coffee, peanuts, corn, peas, rice, wheat, sesame and other food grains.



Note: Capacities are only indicative and have been specified for Wheat only and therefore may vary for different commodities.

In view of improvements in design, Specifications are subject to change without prior notice.

These Gravity Separators have a rectangular deck so that the product travels a longer distance resulting in cleaner separation of light and heavy particles and the lowest percentage of middlings.

The product flows over the vibrating deck in which pressurized air is forced through causing the material to stratify according to its specific weight. The heavier particles travel to the higher level and the lighter particles travel to the lower level of the deck.

In order to obtain efficient separation by specific weight the pressurized air supply needs to be accurately adjusted and this is accomplished by having individually adjustable air fans to control the volume of air distribution at different areas of the vibrating deck. The table inclination, speed of eccentric motion and the feed rate can be precisely adjusted with ease and minimum of operator training.

TECHNICAL FEATURES

- Can easily separate granular materials according to the weight of the product.
- Easy deck removal for cleaning.
- Multi-fan system for accurate control of air.
- Precise control of air, feed rate and speed of deck motion.
- Easy adjustment of deck inclination in both longitudinal and transverse directions.

DESCRIPTION	GS-120	GS165	GS-210	GS-320	GS-400	GS-500
Power Required in HP	6	6	6	8.5	11.5	17
Capacity per hour in Tons	0.75-1	1.25-1.5	1.5-1.75	2.5-3.5	4-5	8-10
Nett Weight in Kgs.	715	820	1080	1340	1675	2124
Gross Weight in Kgs.	845	970	1270	1600	1990	2525
Shipping Volume in Cu.Mtrs.	3.5	4.4	5.75	8.25	10	12.5



HIGH RESOLUTION
CAMERA
BASED
COLOUR
SORTER

S-4001 PRISMA SORTER

The SPECTRUM S-4001 PRISMA series CCD Camera based Colour Sorters are a result of colour sorting machinery manufacturing experience of over two decades, at Spectrum industries.

The S-4001 PRISMA use advanced digital 2048 pixel CCD Line Scan Cameras that produce a very high resolution image of the object.



The machine has LED Solid State Lighting that provides High Intensity long life stable lightning. Large Format Lenses with digital automatic LED backlights are employed to ensure highest quality imaging of the product, which is also displayed on a 15" Colour LED TFT screen, for online viewing and monitoring of the product. The resultant data is compared with pre-set parameters, to reject the defective product using ultra-fast, long life, custom designed pneumatic ejectors.

The S-4001 PRISMA has the ability to detect and reject over 200,000 objects/minute with a defect size of even 0.025 mm. sq.

The S-4001 PRISMA is fully computer controlled with automatic calibration and self-check procedures.

TECHNICAL FEATURES

- High Resolution 2048 pixels CCD Cameras.
- LED Solid state high intensity long life stable lightning.
- On-line live visual display of product being sorted on 15" Colour LED TFT screen.
- Ultra-fast long life pneumatic ejectors with response time of 1 ms and life of up to 5 billion cycles.
- Automatic cleaning of viewing area by wiper system.
- Automatic online calibration with self-check procedures.
- Fully computer controlled.

AIR REQUIREMENT

Pressure : 7 Bar (100 PSI)
Consumption : 15-50 Ltr/sec (32-110cfm) approximate, depending upon the rejection rate.
Air Quality : Free of oil, water and dirt

ELECTRICAL REQUIREMENT

Voltage : 230 V AC Single Phase
Frequency : 50 Hz
Power : 1-5 KVA



BELT TYPE
MONOCHROMATIC &
**TRICHROMATIC
CCD CAMERA
SORTERS**

SBS-4001 PRISMA CAMERA SORTER

The SPECTRUM SBS-4001 PRISMA and the SBS-4001 MAXIMA are Belt type Monochromatic and Trichromatic CCD Camera based Colour Sorters and are ideal for sorting brittle products such as Raw & Blanched peanuts, cashewnuts, almonds etc. As well as non-free flowing material such as raisins, fresh and dehydrated vegetables such as onion, oarlic, carrot cubes etc.



Note: Available in capacities ranging from 1 to 12 ton per hour.

In View of Improvements in design, Specifications are subject to change without prior notice.

The SBS-4001 PRISMA use advanced digital 2048 pixel CCD Line Scan Cameras that produce a very high resolution image of the object.

The S-4001 MAXIMA use advanced 5400 x 3 pixels, Full colour Tri-linear RGB CCD Line Scan Cameras to scan the product in the Red, Green and Blue region of light in order to identify even subtle defects in product quality.

The machines have LED Solid State Lighting that provides High intensity long life stable lightning.

Large Format Lenses with digital automatic LED Backlights are employed to ensure highest quality imaging of the product, that is also displayed on a 15" colour LED TFT screen, for online viewing and monitoring of the product. The resultant data is compared with pre-set parameters, to reject the defective product using ultra-fast, long life, custom designed pneumatic ejectors.

The machines have the ability to detect and reject over 200,000 objects/minute with a defect size of even 0.025 mm sq. They are fully computer controlled with automatic calibration and self-check Instant change over from one product sort to another is possible, using pre-stored sorting Algorithms.

TECHNICAL FEATURES

- High Resolution Monochromatic 2048 pixels CCD Cameras or 5400 x 3 pixels, Full colour Tri-linear RGB CCD Cameras.
- Monochromatic or Penta-chromatic LED Solid State high intensity long life stable lightning.
- On-line live visual display of product being sorted on 15" colour LED TFT Screen.
- Ultra-fast long life pneumatic ejectors with response time of 1 ms and life of up to 5 billion cycles.
- Automatic cleaning of viewing area by wiper system.
- Fully computer controlled with Automatic online calibration with self-check procedures.

AIR REQUIREMENT

Pressure : 7 Bar (100 PSI)
Consumption: 15-50 Ltr/sec (32-110 cfm)
approximate depending upon the rejection rate
Air Quality : Free of Oil, water and dirt

ELECTRICAL REQUIREMENT

Voltage : 110/230 V
AC Three Phase
Frequency : 50/60 Hz
Power : 3-7.5 KVA

NEW
REVOLUTION IN
**COLOUR
SORTING**

S-4001 MAXIMA TRICHROMATIC SORTER

The SPECTRUM S-4001 MAXIMA series Full colour Trichromatic, RGB (Red, Green, Blue), CCD Camera based colour sorters are the culmination of the efforts of constant R & D in colour sorting systems, of over two decades at Spectrum Industries.



The SPECTRUM S-4001 MAXIMA has the ability to sort the product on the basis of colour and size, as well as, has the feature of defect spot size selection.

The S-4001 MAXIMA uses advanced 5400 x 3 pixels, Full colour Tri-linear RGB, CCD Line Scan Cameras to scan the product in the Red, Green and Blue region of light in order to identify even subtle defects in product quality.

The S-4001 MAXIMA is available with Penta-chromatic, LED Solid State High Intensity lighting for sharp illumination of the product being sorted. The combination provides high resolution imaging that is displayed on a 15" colour LED TFT Screen, for online viewing of the product. The resultant data is compared with pre-set parameters, to reject the defective product using ultrafast, long life custom designed pneumatic ejectors.

The S-4001 MAXIMA has the ability to detect and reject over 200,000 objects/minute with a defect size of even 0.025 mm. sq. The Penta-chromatic LED solid state lightning provides high intensity stable lightning with extremely long life, giving the machine the ability to sort multiple products with ease on the same machine, without any requirement whatsoever to change the lightning for sorting multiple products.

The S-4001 MAXIMA is fully computer controlled with automatic calibration and self-check procedures. Instant change over from one product sort to another is possible, using pre-stored sorting Algorithms.

TECHNICAL FEATURES

- Full colour Trichromatic RGB (Red, Green & Blue), CCD Line Scan cameras.
- High Resolution with 5400 x 3 pixels, Tri-linear CCD Camera.
- Penta-chromatic LED Solid state high intensity long life stable lightning.
- On-Line live visual display of product being on 15" Colour LED TFT screen.
- Ultra-fast long life pneumatic ejectors with response time of 1 ms and life up to 5 billion cycles.
- Automatic cleaning of viewing area by wiper system.
- Fully computer controlled with Automatic online calibration with self-check procedures.

AIR REQUIREMENT

Pressure : 7 Bar (100 PSI)
Consumption: 15-50 Ltr/sec (32-110 cfm)
approximate depending upon the rejection rate
Air Quality : Free of oil, water and dirt

ELECTRICAL REQUIREMENT

Voltage : 230 V
AC Single Phase
Frequency : 50 Hz
Power : 1-5 KVA